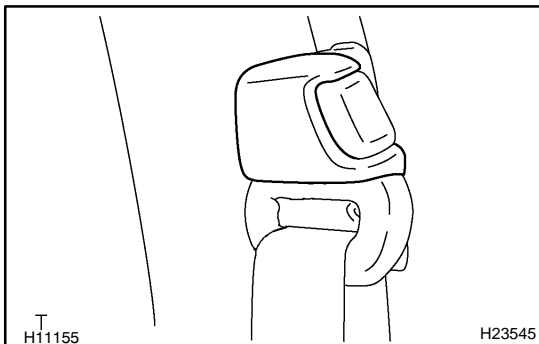


INSTALLATION

NOTICE:

- Never use a seat belt pretensioner from another vehicle. When replacing parts, replace them with new parts.
- Make sure that the front seat outer belt is installed with the specified torque.
- If the front seat outer belt has been dropped, or there are cracks, dents or other defects in the case or connector, replace the front seat outer belt with a new one.
- When installing the front seat outer belt, take care that the wiring does not interfere with other parts and is not pinched between other parts.



1. Double cab:

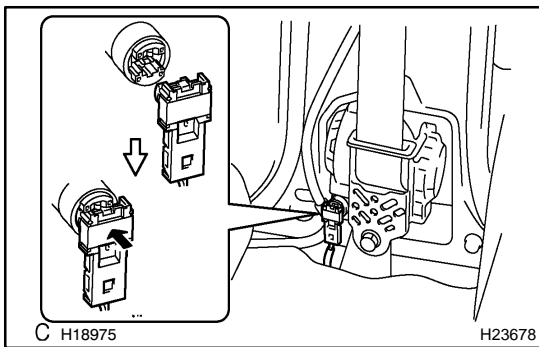
INSTALL FRONT SEAT OUTER BELT LH and RH

(a) Install the shoulder of the front seat outer belt.

- (1) Install the rear seat outer belt shoulder anchor with the bolt.

Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)

- (2) Install the cap.

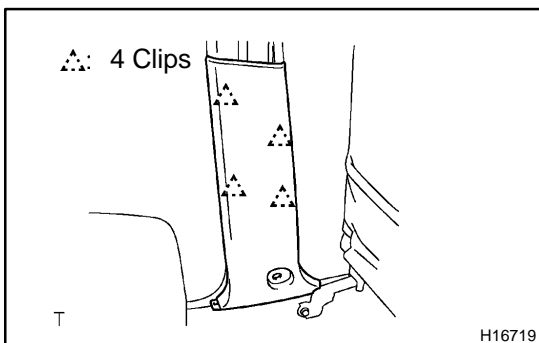


(b) Install the retractor of the rear seat outer belt.

- (1) Install the rear seat outer belt with the 2 bolts.

Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)

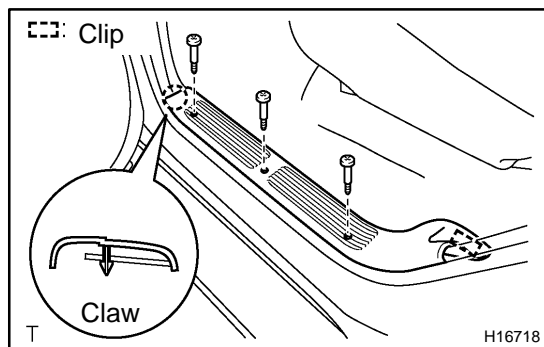
- (2) Connect the connector as shown in the illustration.



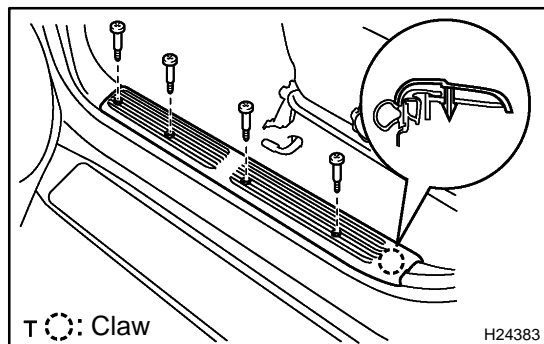
(c) Install the lower center pillar garnish.

(d) Install the front seat outer belt floor anchor with the bolt.

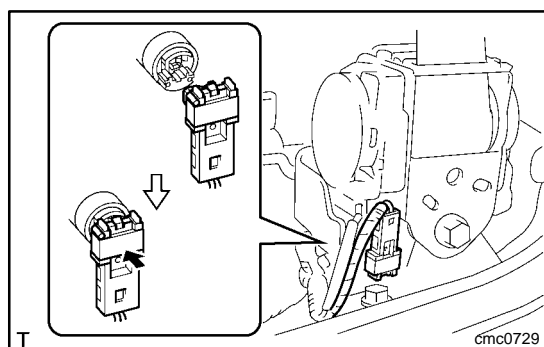
Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)



- (e) Install the rear door scuff plate with the 3 screws.



- (f) Install the front door scuff plate with the 3 screws.



2. Access cab:

INSTALL FRONT SEAT OUTER BELT

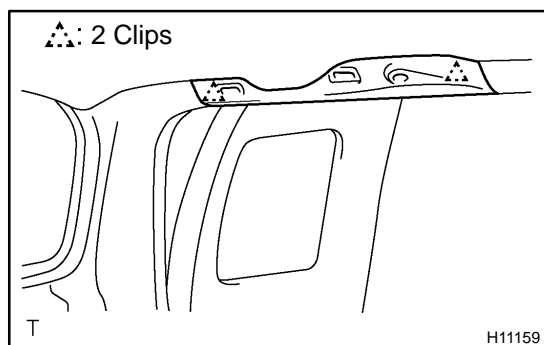
- (a) Install the retractor of the front seat outer belt.
(1) Install the retractor of the front seat outer belt with the 2 bolt.

Torque:

Upper: 8.5 N-m (87 kgf-cm, 75 in.-lbf)

Lower: 42 N-m (430 kgf-cm, 32 ft-lbf)

- (2) Connect the pretensioner connector as shown in the illustration.
(b) Install the front door rear scuff plate and cover.
(1) Install the front door rear scuff plate with the clip.
(2) Install the cover with the clip.

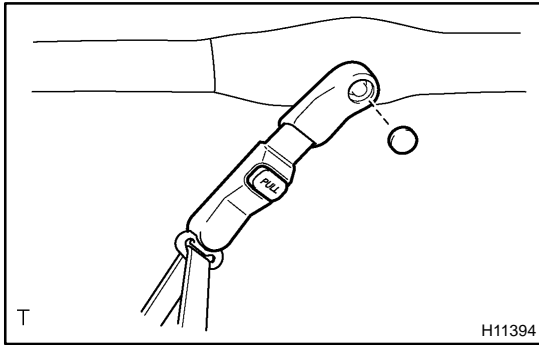


- (c) Install the roof side rail garnish.
(1) Install the roof side rail garnish.
(2) Using a torx® driver, install the assist grip with the 2 torx® screws.

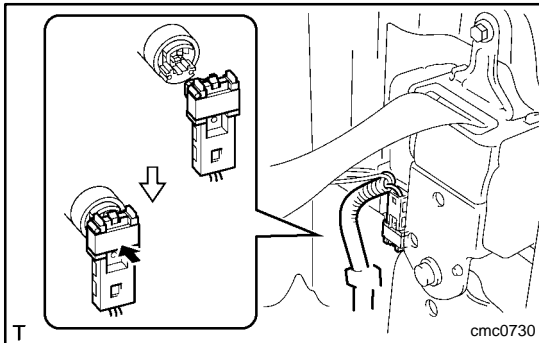
Torx® driver:

T30 (Part No. 09041-00030 or locally manufactured tool)

- (3) Install the caps.



- (d) Install the front seat outer belt shoulder anchor.
 (1) Install the front seat outer belt shoulder anchor with the bolt.
Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)
 (2) Install the cap.
- (e) Install the front seat outer belt floor anchor with the bolt.
Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)
- (f) Install the rear door scuff plate with the 3 screws.
- (g) Install the front door scuff plate with the 4 screws.



3. Standard cab:

INSTALL FRONT SEAT OUTER BELT

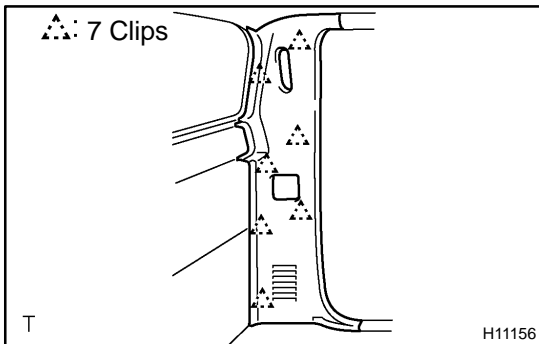
- (a) Install the retractor of the front seat outer belt.
 (1) Install the retractor of the front seat outer belt with the 2 bolts.

Torque:

8.5 N·m (87 kgf-cm, 75 in.-lbf) for upper Bolt

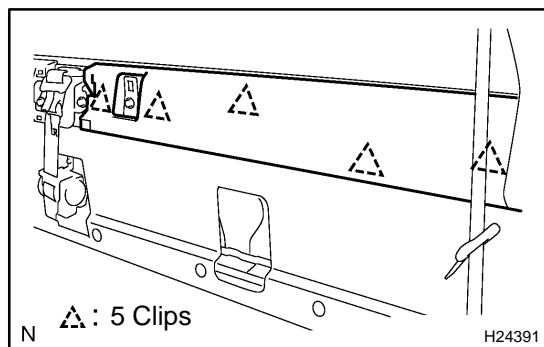
42 N·m (430 kgf-cm, 32 ft-lbf) for lower bolt

- (2) Connect the pretensioner connector as shown in the illustration.

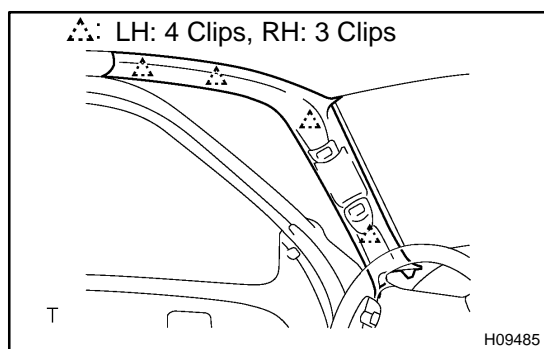
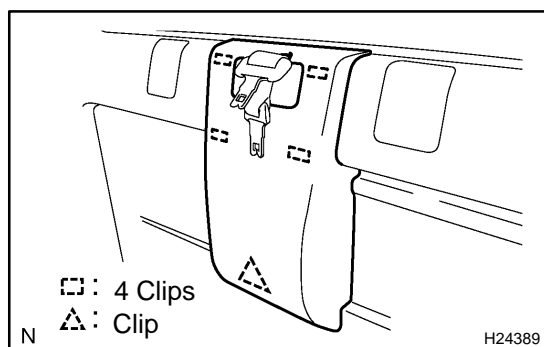
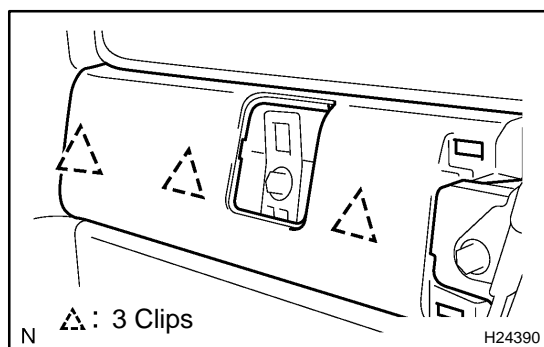


- (b) Install the quarter trim.
 (1) Install the quarter trim.
 (2) Install the front seat outer belt shoulder anchor with the bolt.
Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)
 (3) Install the cap.
 (4) Install the quarter trim belt hole cover.
- (c) Install the front seat outer belt floor anchor with the bolt then connect the connector.

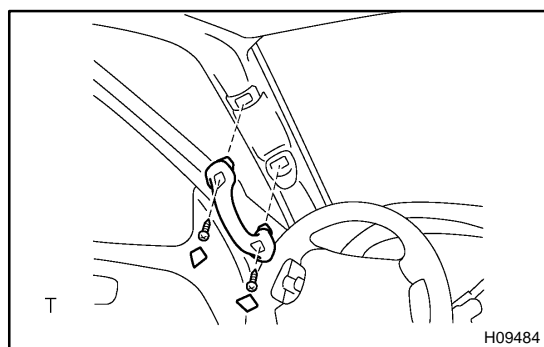
Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)



- (d) Install the room partition garnishes.
- (e) Install the back panel trim covers.



- (f) Install the front pillar garnish.
- (1) Install the front pillar garnish.

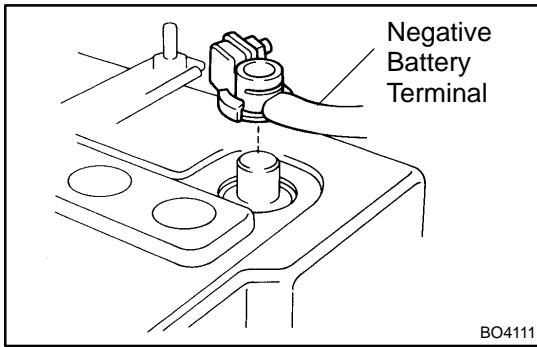


- (2) Using a torx® driver, install the assist grip with the 2 torx® screws.

Torx® driver:

T30 (Part No. 09041-00030 or locally manufactured tool)

- (3) Install the caps.
- (g) Install the front door scuff plate with the 5 screws.



4. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Connect the cable to the negative (–) battery terminal.